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WORLDWIDE DIRECT APPLICATION REVIEW

John W. Lund

Geo-Heat Utilization Center
Oregon Institute of Technology
Klamath Falls, OR 97601

ABSTRACT

Direct utilization of geothermal energy has been used by many countries in the past on a small scale for bathing, cooking, and heating. Today, there are still many small-scale individual uses, however, many large-scale projects have been developed for district heating, greenhouse complexes and industrial processing. The number of large-scale projects will continue to grow due to the escalation of fossil fuel costs and the proven technology of using insulated transmission lines and efficient heat exchangers for geothermal fluids. Today, 7,050 MW (thermal) of geothermal energy are used in direct applications, mainly in Iceland, New Zealand, USSR, Japan, and Hungary. In all cases, the cost of geothermal utilization is below that of comparable fossil fuel energy.

INTRODUCTION

Traditionally, direct use of geothermal energy has been on a small scale by individuals. Surface hot springs and shallow wells could be justified with on-the-spot use of short transmission distances in uninsulated pipes or channels. However, at today's prices for development and hardware, the cost savings of these individual uses are often marginal. Large-scale demands require more productions and can thus justify deeper wells, longer transmission distances, more sophisticated utilization, and lower temperatures.

Most of present day direct heat developments involve large-scale projects such as district heating (Iceland), greenhouse complexes (Hungary), or major industrial use (New Zealand). Heat exchangers are also becoming more efficient and better adapted to geothermal use, allowing the use of lower-temperature waters and highly saline fluids. Heat pumps are extending geothermal development into traditionally nongeothermal countries such as France, Austria, and Denmark.

Transmission distances of 50 and 100 km are being considered and proven economical on paper (Akureyri, Iceland), with 20 km presently a reality (Reykjavik). Transmission temperature losses in the below 100°C range are around 0.1°C/km for insulated pipe and 1°C/km for uninsulated pipes. Steam and superheated water cannot be transmitted long distances economically due to the higher temperature differences. Well depths of 2000 to 4000 m are now being used where 500 m was economical

before. Deeper wells also allow use of geothermal gradient to advantage in lower-temperature areas.

At present day prices, the geothermal application will cost 60 to 75 percent of the corresponding fossil fuel cost. Due to the expected escalation of fossil fuel prices, the costs of the geothermal system will reduce to 30 to 40 percent in 20 years. Most geothermal direct-use systems will pay for themselves in 5 to 10 years from savings in conventional fuel.

The economics are greatly enhanced where cascading (multistage use) is considered. The Japanese optimize cascading where geothermal fluids are first used for electrical power production, then space heating, cooking, and bathing (Otake). Here, an attempt is made to "squeeze" the "last drop of energy" from the fluid. Lower-temperature cascading could consider space heating, agriculture, bathing (swimming pools), and snow melting.

Today, over 7000 megawatts thermal (MW_t) are utilized in the world for space heating and cooling, agriculture and aquaculture production, and for industrial processes. Of this figure, over 1200 MW_t are used for space heating and cooling, 5500 MW_t for agriculture, aquaculture, and animal husbandry, and over 200 MW_t for industrial processes

Based on communications with personnel in other countries, personal visits to some countries, and references, the following is an estimate of the current worldwide utilization of geothermal energy for nonelectric or direct thermal applications:

Country	Space Heating/ Cooling (MW _t)	Agriculture/ Aquaculture (MW _t)	Industrial Processes (MW _t)
Iceland	680	40	50
New Zealand	50	10	150
Japan	10	30	5
USSR	120	5100	---
Hungary	300	370	---
Italy	50	5	20
France	10	---	---
Others	10	10	5
USA	75	5	5
TOTAL	1245	5570	235

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This gives a grand total of 7050 MW_t peak use in the world.

The major geothermal developments and utilizations in various countries are briefly described in the following sections. No attempt was made to give details on each project due to space limitations. The details can be found in the reference listed at the end of this paper.

USA

Direct applications of geothermal energy in the U.S. has been limited when compared to international developments. Therapeutic and bathing uses have received the greatest publicity over the past century, at locations such as Steamboat Springs, Nevada, Hot Spring, Virginia, Lava Hot Springs, Idaho, Steamboat Springs and Glenwood Springs, Colorado, Thermopolis, Wyoming, and Calistoga, California, to name a few. Today, national parks protect many of these geothermal uses and phenomena: Hot Springs, Arkansas National Park (bathing), Lassen Volcanic National Park (sulfur mining), and Yellowstone National Park (tourism).

Space heating, using geothermal energy, also has a recorded use of almost a century in this country, however this use has not received the publicity of the spas. Klamath Falls, Oregon, and Boise, Idaho, have the greatest energy consumption for space heating, with minor amounts used in Reno, Nevada, Lakeview, Oregon, Vale, Oregon, Susanville, California, Calistoga, California, and other locations. In Klamath Falls, over 400 wells are used for space heating, using waters from 40°C to 110°C. The principal heat extraction system is the closed loop downhole heat exchanger utilizing city water in the loop. Larger examples of space heating in Klamath Falls include the Oregon Institute of Technology campus, where three wells up to 600 meters deep, produce up to 1700 l/min of 89°C water, and heat approximately 46,500 m² of floor space. The well water is pumped from the well using deep well centrifugal pumps, and in most cases is used directly in the heating system for each building. The annual operating cost of the campus system is approximately \$30,000, a savings of almost \$250,000 per year, when compared with the cost of heating with conventional fuel. Other notable use in the community includes Presbyterian Intercommunity Hospital, where the present worth of a 20-year savings due to a geothermal retrofitted heating system is over one million dollars, and Maywood Industries, where 45°C water is used for heating a large manufacturing building.

Numerous greenhouse and aquaculture projects have been developed in this country over the past few years. The most interesting fact with these geothermal developments is that many of these projects are located in a colder area where heating by conventional means is not economically feasible. Tree seedlings, tomatoes, cut flowers, and potted plants appear to be the most popular greenhouse product, with catfish, trout, and giant freshwater prawns the most popular aquaculture undertakings. Specific projects are located at endel, California (greenhouses), Klamath Falls and Lakeview, Oregon (greenhouses and aquaculture), and numerous locations in Idaho (aquaculture).

Two industrial processing uses of geothermal energy are of note in this country, Medo-Bel Creamery in Klamath Falls, where low-temperature fluid is used for pasteurizing milk, and Geothermal Food Processors at Brady Hot Springs, Nevada, where high-temperature fluid is used for dehydration of onions and other vegetables.

Two major direct thermal projects in the USA are in the development stage: the conversion of the Ore-Ida Foods, Inc. plant located in Ontario, Oregon, and a district heating project in Klamath Falls. The Ore-Ida project involves drilling three production wells to a depth of 2000 m feet to obtain a temperature of 150°C. The geothermal energy would replace 55 percent of the energy now supplied by natural gas and fuel oil for potato processing. The total capital investment for this project will be in excess of \$4 million. Using a 10-year life for the depreciation of tangible assets, a 15-year economic study provided a rate of return after taxes of 30 percent compounded continuously. The Klamath Falls project involves piping 105°C water into the commercial area of the downtown area to initially heat 14 government buildings and later the entire commercial district. A 40 cm diameter pipeline will supply the geothermal fluid from the production zone to a centralized plate heat exchanger. A secondary, closed-loop system will supply 93°C water to the buildings. All pipelines will consist of insulated steel placed in a concrete tunnel for maximum life and protection. The primary supply line is sized to handle the projected heating load of the entire commercial district, and the secondary loop to handle a total of eleven blocks of buildings along its route. The capital cost of the initial system will be around \$2 million, with an equivalent annual cost of capital and O & M of \$200,000. The heating cost for the initial eleven blocks of buildings will be \$0.29 per therm. The comparable annual cost of fossil fuel over a 20-year period would be \$0.94 per therm. Construction on both projects should start this coming summer (1979). These, and a number of other projects throughout the country, are being seeded with funds from the Department of Energy.

Iceland

Iceland is located on the crest of the mid-Atlantic ridge and thus is the center of much volcanic and geothermal activity. Both high- and low-temperature systems exist in the country with the former being used for electrical power generation and industrial processing, and the latter used for space heating and greenhouses. At the present time, about half of the country is heated by geothermal energy and by 1980 to 1982, 80 to 85 percent of the country will be heated with geothermal energy. Almost every hot spring and known source of geothermal energy is being utilized to some extent, with areas having no nearby geothermal source to be supplied with hydroelectric power or electrical power from the geothermal plant under construction at Krafla.

The most noted direct thermal applications in the country are: the Reykjavik municipal heating

project serving about 97 percent of the 113,000 people in the area; the Hveragerdi greenhouse community in southwestern Iceland where individual homes, greenhouses, a greenhouse restaurant and a horticulture college are all heated by geothermal hot water and steam--in total over 140,000 m³ of greenhouses are heated by geothermal in Iceland; the Myvatn diatomaceous earth drying plant in northern Iceland using high-temperature steam to remove about 80 percent of the moisture from a diatomaceous slurry dredged from nearby lake Myvatn; and various experimental projects for the drying of wool, fish, seaweed, hay and other grains. Other projects of interest are the Sudurnes Regional Heating project presently under construction on the Reykjanes peninsula, heat exchanging deep saline geothermal fluids with shallow fresh water, the latter which is then piped through a large above-ground distribution system; the Husavik district heating project transporting geothermal hot water 18 km in an economically earth insulated pipeline; and the Akureyri district heating project in northern Iceland, to provide heat for a city of 12,000.

New Zealand

This country is also noted for its variety of direct geothermal applications. All of the sources are located in the Taupo volcanic depression of North Island in the vicinity of the Wirakei and Broadlands electrical power generation fields. At Kawerau, the Tasman Pulp and Paper company uses high-temperature steam for timber drying, black liquor evaporation, pulp and paper drying, and electric power generation. Approximately 345,000 tons of newsprint, 160,000 tons of kraft pulp, and 190,000 m³ of timber are produced annually. Six wells are presently being used to provide 180 tons/hr of steam. One of the largest wells in the world is located here, estimated to produce over 25 MW of thermal energy (170 tons/hr).

At Rotorua, the second most extensively exploited geothermal resource in the country is located. Steam and hot water from approximately 350 shallow wells has been used on a small scale to heat homes and buildings, domestic hot water supplies, steam cooking boxes, and swimming pools. Geothermal steam and hot water are also used in mineral bathing pools, for hot hours horticulture and soil sterilization, kiln drying of timber, and to drive a large hotel air conditioning refrigeration plant. After use, the geothermal effluent is discharged down shallow soak holes. Rotorua is known for the numerous mineral hot baths and therapeutic baths. The Queen Elizabeth Hospital was built during the war for U.S. servicemen and eventually was developed by the Department of Health as a national hospital for the treatment of rheumatic diseases. The hospital has 200 beds, an outpatient service, and a Cerebral Palsy unit. Both acid and basic heated mud baths are used for the treatment of rheumatic diseases. The Forest Research Institute just outside the city limits, uses geothermal energy of space heating, timber drying, and seed drying and extraction. Future plans are to use the geothermal energy for refrigeration.

In the vicinity of the Broadlands field are several unique applications of geothermal energy.

At the Lands Survey Nursery in Taupo, greenhouses are heated by geothermal steam and soil is sterilized (pasteurized) at 60°C to kill insects, fungus, worms, and some bacteria. At Lake Rotokaua, an estimated 20 million tons of sulfur lie within 60 meters of the surface having a purity of up to 80 percent. Originally, the sulfur was extracted by the Frasch process using geothermal steam injected in 4 bore holes. Presently, they are strip mining the low grade surface deposits and using geothermal steam to extract the sulfur. The sulfur is then combined with cold water in a slurry and shipped by tanker truck for use in fertilizer production. At Broadlands, a cooperative of 12 farms have joined together to construct a geothermal alfalfa (lucerne) dehydration plant. The plant uses 135°C steam in a large forced air heat exchanger for drying. The drier is a simple fixed bed, double pass drier, discharging into a hammermill and pellet press for the final product. The plant produces one ton of compressed pellets per hour from 5 tons of fresh alfalfa. The annual production is from 1,000 to 1,500 tons, with a production of 10,000 tons possible.

Japan

Many diverse uses of geothermal fluids have been attempted in Japan in addition to the well-known power generation and bathing. Most of these uses have been on a small scale, however, their commercial importance is now being recognized.

Greenhouses cover about 15,500 m² in Japan where a variety of vegetables and flowers are grown. Many large greenhouses are operated as tropical gardens for sightseeing purposes. Raising poultry though the use of geothermal energy has been a very successful enterprise. Here, under-the-floor heating is utilized in sheds that raise 40,000 chickens annually. Fish breedings is another successful business where carp and eels are bred and raised. The eels are the most profitable and are raised in 24 cm diameter by 6 m long earthenware pipes. Water in the pipes is held at 23°C by mixing hot spring water with river water. The adult eels weigh from 100 to 150 grams, with a total annual production of 3,800 kg. Alligators and crocodiles are also raised in geothermal water. These reptiles are being bred purely for sightseeing purposes. In combination with greenhouses offering tropical flora, alligator farms are offering increasingly large inducements to the local growth of the tourist industry.

Some space heating is undertaken, but only on a very limited scale. Most hot spring bathing resorts are heated geothermally, as well as communities downstream from the Otake geothermal plant. In this later case, the waste water from the plant (165 tons per hour) is used for space heating, baths and cooking. Plans are being developed for large scale space heating projects in the Sounkyo and Hokkaido areas of Japan.

Japan has also used geothermal hot water for melting snow on highway pavements. The best known location is near the Jozankei Spa, Sapporo City on Hokkaido, where a narrow road with an 8 percent grade has been constructed with pipe laid beneath

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the pavement. In this 600 m long section, 88°C hot water is circulated by means of pumps at a rate of about 100 l/min and discharged at 65°C where it is reused for bathing. The system is designed for a 1.7 cm/hr snowfall and cost \$8.67 per square meter to construct, and \$0.13 per square meter to maintain.

Hungary

Geothermal energy in the form of low enthalpy thermal water has been used commercially in Hungary since 1962. At the present time, there are over 130 geothermal wells in Hungary with a peak production of almost 800 MW thermal. Only 30 to 35 percent of this energy is utilized due to variations in seasonal loads. The principal use of the energy is for space heating and greenhouse heating. The main geothermal district heating plant is at Szeged in southern Hungary. Here, university clinics, 1,200 flats, schools, and several municipal buildings are heated along with swimming pools. Several other communities which include factories and hospitals are heated by individual wells.

The greenhouse heating is second only to the USSR, with over 1.2 million m² being heated. Many of these greenhouses are built on rollers, so they can be pulled from their location by tractors, the ground cultivated with large equipment, and then the greenhouse returned to its location. In addition, to minimize cost, much of the building structure pipe supporting system also acts as the supply and radiation system for the geothermal fluid. About 60 wells are used for animal husbandry projects, mainly for heating and cleaning of animal shelters. Priority is given to agricultural use of geothermal energy in Hungary, as this increases the volume and variety of production.

Some experimental work is being performed with grain, hay, tobacco, and paprika drying. In these cases, hot water supplies heat to forced air heat exchangers, and 50° to 60°C air is blown over the product to be dried.

Italy

Historically, boric acid was obtained from the geothermal fluids at Larderello in Tuscany. Originally, the boric acid was obtained by boiling off the geothermal water using firewood as a heat source. From 1827 onwards, geothermal steam was used as the energy source. With increase in production, growth in trade, and refinement of the process, a wide range of boron and ammonium compounds were produced in the early 1900s. This process continued until World War II, where a total of 6,500 tons had been produced. After the war, the plant was put into operation again, only this time the raw product was imported from Turkey, and geothermal steam used as the drying source. Approximately 30 tons of steam per hour are used in the process.

Residual steam for older and low production wells in the Larderello and Castelnuovo area of Tuscany are used for space heating and greenhouse operation. A total of 35,000 m³ of space is

heated, the majority of which is industrial. In addition, a total of 7,000 m² of greenhouses are heated. The savings amounts to \$600,000 per year when compared with fuel oil. Another 20,000 m² of greenhouses are also heated in the Province of Padua. Here, 74 hotels-spas and some private homes are heated with 450 l/sec of 65° to 87°C water. Several other smaller locations exist in Italy where hot springs are utilized in spas and then for domestic heating of the same building.

France

The geothermal temperature gradient in France is around 36°C per km. Using the geothermal gradient, two heated aquifers can be found in the Paris region, one at 30°C and the other at 70°C. Relatively pure water from the cooler layer has been used in heat pumps to service the Radio Paris building for over 12 years. During the summer, the heat pump is used for air conditioning. A cost comparison at the time of construction indicated that the capital cost of the heat pump (including the well) and a comparable fuel-fired boiler were about the same. The annual operating cost of the heat pump was significantly less, and provided an added bonus in that the water could be reused for domestic purposes in the building instead of purchasing city water service.

More recently, the higher temperature layer of water has been used to heat part of a 3,000-dwelling development of social housing in Melun, near Paris. Here, 2,000 apartments are heated by two wells pumped at a rate of 1400 l/min. The geothermal water passes through a heat exchanger (due to a high salinity) and the secondary side at 55°C is heated by two peak load boilers to 85°C. The geothermal provides just under half of the total heating and domestic water requirements of 11 million Kcal/hr. The two peaking boilers are only required during the winter and late fall and early spring. The system has been in operation since 1970 and the only major trouble encountered was the failure of the heat exchanger after six months due to corrosion. These have been replaced with ones of titanium, which have solved the problem. Residents pay an initial hookup fee, and then a flat rate for the quantity of water used.

USSR

The USSR has enormous geothermal reserves with 50 to 60 percent of the country underlain by hot water suitable for commercial use. This resource has temperatures from 40° to 200°C, dissolved solids up to 35 g/l, and exist to a depth of 3500 m. The two main uses of direct geothermal energy is for space heating and agriculture. The majority of the utilization is in the regions of Georgia and Daghestan between the Caspian and Black Seas, and on the Kamchatka peninsula of eastern Siberia. Approximately ten different communities are provided with a portion of their space heating by geothermal, and over 25 million m² of agricultural land is heated by geothermal. The latter figure probably includes about 100,000 m² of greenhouses, with the remainder being heated ground either uncovered or provided with only

minimal protection against the elements. Heat pumps are also apparently being utilized to a great extent. Future uses include thawing frozen ground, salt extraction, and ore processing.

Other Countries

Several other countries are using geothermal energy to a minor amount. Germany, Austria, and Czechoslovakia have used hot springs for bathing and heating of spas for centuries. Present plans are to expand the use of these localized geothermal sources for district heating. India is doing some experimental work with greenhouses in the southern Himalayas, and Turkey is doing experiment work in the Kizildere field with a 1000 m² pilot greenhouse. On Taiwan, experiment work is being undertaken with a lumber-drying kiln to produce 240 m³ of kiln-dried lumber per month, a greenhouse for vegetables and flowers, and a laboratory to test technical procedures of soil sterilization, grain drying, and fish and poultry production with 25° to 60°C fluids. The pilot project will be supplied by one well producing 3.5 tons of dry steam per hour at 130°C. An experimental project at Tiwi on the Philippines is being used for salt production, grain drying, fish canning, and refrigeration. A single well in the Tiwi field, providing almost 8 tons of steam per hour is being used in this research project. Israel is presently doing work with low-temperature fluids for crop growth and development, and for shrimp farming (prawns).

Future Trends

The main emphasis will be in space heating and agricultural production in the future. Large scale and more efficient district heating projects will be undertaken (such as is being proposed in Boise and Klamath Falls). Space heating will become more and more economical with further escalation in conventional fuel prices. Nongeothermal countries such as Denmark are investigating the use of fluids heated by the normal geothermal gradient. Since 43 percent of the energy consumed in the country is for space heating, the use of geothermal is of interest. The project in Melun, France, will serve as a model, using heat pumps or conventional fuel to peak the low-temperature geothermal fluid. Agriculture will have great emphasis placed upon it to increase food production and grow crops in colder climates where none could be grown before on a commercial basis. Soil warming will be used to extend the growing season. Aquaculture will be developed in colder climates, as it has been shown that outdoor ponds can be kept at nearly constant temperature, even in below freezing temperature (Klamath Falls, Oregon). Growth rate and reproduction can be increased with these constant temperatures, an advantage over warm climate locations where solar heating varies. Industrial processing will also increase with existing plants being retrofitted due to shortages of conventional fuel. Refrigeration will be more attractive due to equipment being able to use lower-temperature geothermal resources (down to 75°C).

The main emphasis for direct thermal use and development will be the national interest of various

countries to become less dependent on imported fuels.

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